

SABIC® PP QR674K

PP RANDOM COPOLYMER QCRYSTAL

DESCRIPTION

SABIC® PP QR674K is a high melt flow index random copolymer with excellent transparency and good antistatic properties. This grade combines improved aesthetics of the finished articles with low temperature processability and a very good organoleptic performance. Part aesthetics are not affected by the lower processing temperatures, providing for a broader operating window. The SABIC®PP QR674K presents excellent flow behaviour, easy demoulding and good stiffness to impact ratio.

Application: SABIC® PP QR674K is mainly used in injection moulding processes. The SABIC® PP QR674K aims at transparent applications where higher MFI's with good flow are required. Its intended applications include injection moulded housewares, office & home storage boxes, thin wall packaging, lids and caps & closures.

Health, Safety and Food Contact regulations:

Material Safety Data Sheets (MSDS) and Product Safety declarations are available on our Internet site <http://www.SABIC.com>.

The product mentioned herein is in particular not tested and therefore not validated for use in pharmaceutical/medical applications.

IMDS 80775790

TYPICAL PROPERTY VALUES

Revision 20220607

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
POLYMER PROPERTIES			
Melt Flow Rate (MFR)			
at 230 °C and 2.16 kg	40	dg/min	ISO 1133
Density	905	kg/m³	ASTM D1505
FORMULATION			
Anti static agent	☑	-	-
Clarified	☑	-	-
MECHANICAL PROPERTIES			
Tensile test			
tensile modulus ⁽¹⁾	1150	MPa	ISO 527-2 1A
strain at yield	13	%	ISO 527-2 1A
stress at yield ⁽²⁾	29	MPa	ISO 527-2 1A
Izod impact notched			
at 23 °C	4.0	kJ/m²	ISO 180/1A
at 0 °C	2.0	kJ/m²	ISO 180/1A
Charpy Impact Strength Notched			
at 0 °C	2.0	kJ/m²	ISO 179/1eA
at 23 °C	4.5	kJ/m²	ISO 179/1eA
Hardness Shore D	64	-	ISO 868
THERMAL PROPERTIES			
Heat deflection temperature ⁽³⁾			
at 1.80 MPa (HDT/A)	52	°C	ISO 75
at 0.45 MPa (HDT/B)	75	°C	ISO 75
Vicat Softening Temperature ⁽⁴⁾			
at 50 N (VST/B)	70	°C	ISO 306
at 10 N (VST/A)	125	°C	ISO 306

© 2024 Copyright by SABIC. All rights reserved

CHEMISTRY THAT MATTERS™



- (1) Speed of testing: 1 mm/min
- (2) Speed of testing: 50 mm/min
- (3) Flat wise (testbar 80*10*4mm)
- (4) Temperature rate: 120°C/h

STORAGE AND HANDLING

Avoid prolonged storage in open sunlight, high temperatures (<50 °C) and /or high humidity as this could well speed up alteration and consequently loss of quality of the material and /or its packaging. Keep material completely dry for good processing.

DISCLAIMER

Any sale by SABIC, its subsidiaries and affiliates (each a "seller"), is made exclusively under seller's standard conditions of sale (available upon request) unless agreed otherwise in writing and signed on behalf of the seller. While the information contained herein is given in good faith, SELLER MAKES NO WARRANTY, EXPRESS OR IMPLIED, INCLUDING MERCHANTABILITY AND NON-INFRINGEMENT OF INTELLECTUAL PROPERTY, NOR ASSUMES ANY LIABILITY, DIRECT OR INDIRECT, WITH RESPECT TO THE PERFORMANCE, SUITABILITY OR FITNESS FOR INTENDED USE OR PURPOSE OF THESE PRODUCTS IN ANY APPLICATION. Each customer must determine the suitability of seller materials for the customer's particular use through appropriate testing and analysis. No statement by seller concerning a possible use of any product, service or design is intended, or should be construed, to grant any license under any patent or other intellectual property right.

